

Amendments to the Claims:

This listing of claims will replace all prior versions, and listings, of claims in the application:

Listing of Claims:

Claims 1-5 (cancelled)

1 Claim 6 (Currently amended): A method for exchanging
2 a metal mold of a punch press having an upper turret with
3 a plurality of upper metal molds and a lower turret with a
4 plurality of lower metal molds, comprising the steps of:
5 rotationally positioning the lower turrets to place a
6 lower metal mold at an exchanging position;
7 rotationally positioning the upper turret to place a
8 notch of the upper turret ~~above~~ the lower metal mold;
9 removing the lower metal mold from the lower turret
10 upward through the notch of the upper turret; and
11 inserting a required lower metal mold through the
12 notch of the upper turret into the lower turret.

Claims 7-8 (cancelled)